## TECHNICAL PRODUCT INFORMATION / DATA SHEET



**Product:** 20 mm Plywood Engineered Brute Oak - Plank

Version: FEB25

Dimensions & tolerances		Tolerance
Total thickness	20 mm - 3/4"	+/- 1 mm
Base layer	15 mm - 19/32" - 100% Birch plywood	+/- 0,3 mm
Top layer	4/5 mm - 5/32" - French Oak	+/- 0,7 mm
Available plank widths in mm	180 - 220 - 260 mm	+/- 0,1 mm
Available plank widths inches	7" - 8 5/8" - 10 1/4"	+/- 0,1 mm
Moisture	8-10%	
RMD - Moisture	7-9 % for dry climate areas - option	
lengths	Variable between 1500 and 3000 mm	Max. 5% < 1500 mm
Cup (max)	≤ 180 mm: 0,4 mm and > 180 mm: 0,5 mm	
Bow (max)	25 mm	
Spring (max)	1,5 mm	
Lipping (max)	0,2 mm	
Profile	* Tongue and groove on 4 sides (standard) - long sides only or no T&G possible on request	*
	Micro-bevel of 1,0 mm on all sides (standard) - long side or no bevel possible on request	

TECHNICAL specification:			
Wood specie	French Oak, Quercus Robur		
	PEFC Certified managed forests ( FSC on request)		
Plywood	100% Birch plywood CP/C - FSC		
	WBP Glue construction (72 hours water boiled proof)		
	Fire Class C fl - S1		
Formaldehyde emissions Plywood	Formaldehyde free		
Formaldehyde emissions Glue	Rakoll 4933 - 100% Formaldehyde free		

GRADING description:					
Allowed					
Rustic	Light Character				
* Sound, closed and healthy knots up	* Sound, closed and healthy knots up				
2,36" (60mm), filled knots upto 1,77"	1,38" (35mm), filled knots upto 0,98"				
(45 mm) allowed	(25 mm) allowed				
* Natural color and grain	* Light natural color and grain				
variations	variations				
* End cracks up to max 60 mm	* Flat Sawn / European cut				
* Flat Sawn / European cut					
Not allowed					
Rustic	Light Character				
* Sapwood	* Sapwood				
* Insect damage	* Centre core				
* Mechanical defects	* Ingrown bark				
	* Grown defects				
	* Mechanical defects				

## GENERAL information:

### Transportation:

During transportation the product must be laid on a flat, stable surface and must be kept dry.

Beware the product does not shift or fall down during transport.

#### Acclimation:

Allow the boards to acclimatize for 72 hours in the room in which they will be installed. During this time, position the parquet strips horizontally, making sure they are stable and level, at a distance of at least 50 cm from the wall.

### Storage Instruction:

Product must be stored in places, where relative humidity is from 45-60%, temperature 18-25°C (64-77°F). Boards should be kept in original packages/ bundles. Good place to keep is a room where it will be laying and using and it mustn't lay directly on the floor- insulator should be used (cardboard, Styrofoam, pallet)

# Subfloor Heating & Cooloing:

Our engineered floors are suitable for subfloor heating and cooling.